

# WIRE



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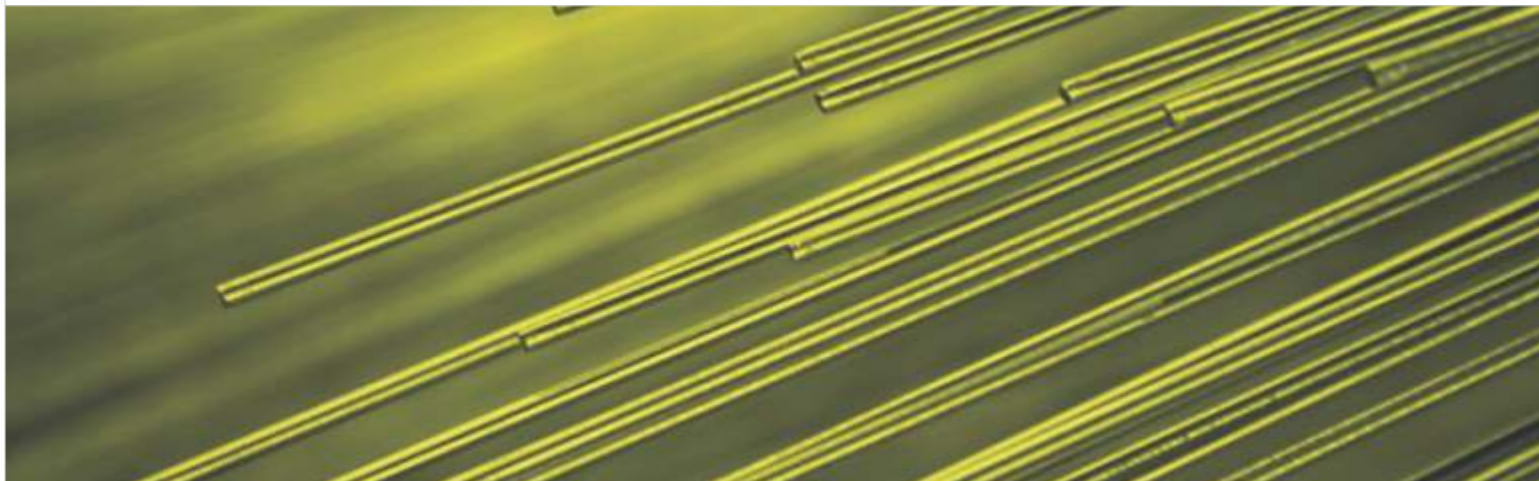
# WIRE DIVISION

- Production capacity Wire 3,000 MT p.a.
- Wires : 1 mm to 8 mm
- In-house facilities for solution annealing, bright annealing, dry and wet wire drawing, high speed drawing, medium wire pattern laying

Size Range : Wire - 1 to 8mm

## Products & Applications

Cold heading wires	:	For nut, bolt, tapping screw, machine screw, wood screw, screw cross head
Weaving/Braiding/Knitting wires	:	For meshes, nets, screens, conveyor belts, kitchen appliances Wire Cloths
Electropolish Wires	:	For pet cages, kitchen wares, grill racks, decorative handles, wire baskets
Spring Wire	:	For Corrosion resistant spring, heart resistant spring, electronic & electrical appliances
Roping Wire	:	For corrosion & Wear resistant wire ropes
Redraw wires	:	For further drawing into fine and super fine wire
Freecutting wire	:	For Precision machined components
Tie Wire	:	For fastening cables, garden wattles, wattled walls, fencing
Staple wire	:	For corrosion resistant stapler pins
Nail wire	:	For corrosion resistant nails



## Supply Conditions

Wires : Hard and soft finish condition, wires are 1/8 hard, ¼ hard, (suitable for electro polish quality), 1/2 hard, 3/4 hard, full hard. Soft finish wires come with bright, matt finish

## Regular Grades

- CSL 01(Ni.1%), CSL 02(Ni.4%), 204Cu, 302, 302HQ, 304, 304L, 304H, 304LS, 304M, 305, 309, 309S, 310, 310S, 314, 316, 316L, 316LN, 316Ti, 317, 321, 430, 430L, 410, 420

## Testing Facilities

- Tensile testing ● Torsion testing ● Hardness testing ● Microscope with Image Analyzer and Micro Photo Facilities
- IGC testing ● PMI testing

## Specifications

- ASTM, ASME, AISI, AWS, BS, JIS, DIN, BIS

## Certifications & Approvals

- ISO 9001-2000 , AD 2000 Merkblatt, Pressure Equipment Directive - PED 97/23/EC approved & certified

## Packing

- As per customers specifications & requirements.

## Delivery Period

- Shipment in 6-8 weeks ( Ex-mill ) or as per special instructions by the customer.

