

✓ To,  
The Marketing Executive ,  
**CHANDAN STEEL LIMITED,**  
**Unit no.7,**  
Plot no.142 , New GIDC,  
Umbergaon – 396 171, Dist. Valsad

SUB:- **Approval of Firm for manufacturing of Stainless Steel Seamless Pipes ,  
Tubes & U Tubes under IBR inspection.**

REF:- 1) Your Letters no. Chandan / 2010 / F99 Dtd.15-09-2010 and no. Chandan /  
2010/F101 Dtd.13-10-2010  
2) Office letter no. Tech / 18576 / 2010 Dtd.14-10-2010  
3) Visit of the Asst. Director of Boilers Shri C.T.Rathwa, Vapi division for  
inspection of your workshop on 27-10-2010 and report submitted vide  
letter no.ADOB/VAPI/4888/2010 Dtd.28-10-2010

Sir,

With reference to above subject & letters you are permitted for **two years** to carry out manufacturing of **Stainless Steel Seamless Pipes , Tubes & seamless U Tubes under IBR inspection** subject to the following conditions.

- 1) You are permitted to manufacture size range of seamless Pipes up to 127mm O.D \* Sch.80 thk., Tubes up to 31.8 mm O.D\* 3.25 mm thk and U Tubes up to 31.8 mm O.D\* 3.25 mm thk. \* 3D Radius only
- 2) Drawings of U Tubes must be got approved from the undersigned before starting manufacturing
- 3) Mother tubes or pipes / Raw materials must be offered for inspection along with Mill test certificates in form IIIA or IIIB of IBR 1950 before commencement of manufacturing of pipes/ Tubes.
- 4) Tubes/Pipes must be offered for stage wise inspections as per Appendix-J of IBR-1950 to the Inspecting Officer of this Office.
- 5) Physical tests of finished tubes / Pipes must be done in the presence of the Inspecting Officer of this office in the laboratory of repute / approved by this Office
- 6) Chemical tests of finished tubes / Pipes must be done in the laboratory of repute/approved by this Office
- 7) Construction and workmanship must be in accordance the Indian Boiler Regulation 1950 and to the satisfaction of the Inspecting Officer and Inspecting Authority.
- 8) You shall have to carryout manufacturing of Pipes / Tubes as per instructions issued from time to time either by Inspecting Officer or Inspecting Authority.
- 9) This permission can be withdrawn at any time without giving notice if the workman ship is not found satisfactory as per IBR.
- 10) You will have to inform this office immediately if there is any change in existing name of the company/existing technical staff of the company.
- 11) You will have to employ sufficient technical staff to the satisfaction of the Inspecting Authority.

12) Renewal of this approval must be obtained from this office by applying at least 60 days before the expiry of this approval.

Workshop Approval fees is received in Vapi office vide voucher no.4754 of Rs.10000/- dtd.27-10-2010

Yours faithfully



( HK Panchal )  
Director of Boilers  
Gujarat State.

No . Tech /  
Copy to :-

/2010

A' bad Dt.:

Shri R.L. Patel , Asst. Director of Boilers, Baroda division for information and necessary action.

- 1) You are permitted to manufacture the range of seamless Pipes up to 127mm O.D \* Sch.30 thk., Tubes up to 71.8mm O.D \* 3.25 mm thk and U Tubes up to 71.8 mm O.D \* 3.25 mm thk \* 3D Radius only.
- 2) Drawings of U Tubes must be got approved from the undersigned before starting manufacturing.
- 3) Mother tubes or pipes / Raw materials must be offered for inspection along with Mill test certificates in form III-A or III-B of IBR-1950 before commencement of manufacturing of pipes/Tubes.
- 4) Tubes/Pipes must be offered for stage wise inspections as per Appendix-I of IBR-1950 to the Inspecting Officer of this Office.
- 5) Physical tests of finished tubes / Pipes must be done in the presence of the Inspecting Officer of this office in the laboratory of repute / approved by this Office.
- 6) Chemical tests of finished tubes / Pipes must be done in the laboratory of repute approved by this Office.
- 7) Constitution and workmanship must be in accordance the Indian Boiler Regulation 1950 and to the satisfaction of the Inspecting Officer and Inspecting Authority.
- 8) You shall have to carry out manufacturing of Pipes / Tubes as per instructions issued from time to time either by Inspecting Officer or Inspecting Authority.
- 9) This permission can be withdrawn at any time without giving notice if the workmanship is not found satisfactory as per IBR.
- 10) You will have to inform this office immediately if there is any change in existing name of the company/ existing technical staff of the company.
- 11) You will have to employ sufficient technical staff to the satisfaction of the Inspecting Authority.